

FIG. 4

HEAT

FIG. 5

PRESSURE

5 FIG. 10

START

FORMATION OF TOBACCO POWDER LAYER

FORMATION OF CARRIER SHEET

SPREADING OF LAMINA POWDER

10 SPREADING OF BINDER POWDER

SPREADING OF LAMINA POWDER

FORMATION OF CARRIER SHEET

SPRAYING OF WATER OR BINDER LIQUID

HEATING

15 PRESSING

DRYING

END

FIG. 11

SUCTION

20 FIG. 12

HAMMER MILL

FIG. 13

62: HOPPER

VIBRATING DIRECTION

25 FIG. 15

HAMMER MILL

80: SUCTION

TRAVELING DIRECTION